

Tarnamid® T-27 TF10

PA6-X10

Grupa Azoty S.A.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	60 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	1.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.8 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Ball indentation hardness	140 / -	MPa	ISO 2039-1
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	55 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	135 / *	°C	ISO 306
Other properties			
Density	1180 / -	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Granules, Black, Natural Color

Additives

Lubricants

Applications

Automotive, Building Construction, Electrical and Electronical

Regional Availability

Europe