

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	11500	MPa	ISO 527
Stress at break	80	MPa	ISO 527
Strain at break	1.5	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	190	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, B	195	°C	ISO 306
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2
<b>Other Standards<sup>[S]</sup></b>			
Thermal Conductivity, solid state	0.245	W/(m K)	ASTM E 1461-92

S: These properties are reported by the producer according standards that are different to our defaults.

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E12	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	2560	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	250 - 290	°C	-
Mold temperature	80 - 100	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

Europe