

**PENTAMID B MK40 H natural**

PA6-MX40

Pentac Polymer GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.7 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	6300 / 2900	MPa	ISO 527
Stress at break	85 / 55	MPa	ISO 527
Strain at break	8 / 15	%	ISO 527
Charpy impact strength, +23°C	80 / 95	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	9 / 12	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	105 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Water absorption	6.1 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1460 / -	kg/m <sup>3</sup>	ISO 1183

Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	145 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Processing humidity	≤0.13	%	-
Melt temperature	270	°C	-
Mold temperature	90	°C	-
Feed temperature	80	°C	-
Zone 1	260	°C	-
Zone 2	270	°C	-
Zone 3	275	°C	-
Zone 4	280	°C	-
Zone 5	275	°C	-
Injection pressure	65	MPa	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Delivery form**

Pellets, Natural Color

**Applications**

Encapsulation

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe