

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0085	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	4000	MPa	ASTM D 638
Tensile Strength	55	MPa	ASTM D 638
Flexural Modulus	3500	MPa	ASTM D 790
Flexural Strength	90	MPa	ASTM D 790

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	195	°C	ASTM D 648
DTUL @ 264 psi	105	°C	ASTM D 648
Melting Temperature	222	°C	ASTM D 3418

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	21	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.02	-	ASTM D 150
Dielectric Constant, 1 MHz	3.6	-	ASTM D 150
Volume Resistivity	1E14	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	1.1	%	ASTM D 570
Density	1250	kg/m <sup>3</sup>	ASTM D 792

**Characteristics**

**Special Characteristics**  
High impact or impact modified

**Regional Availability**  
North America, Asia Pacific

**Applications**  
Automotive