

Product Texts

Available in white, grey, blue and black colors.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	250	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Strength	78	MPa	ISO 527
Strain at break	10	%	ISO 527
Charpy impact strength, +23°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	180	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	45	E-6/K	ISO 11359-1/-2

Electrical properties

	Value	Unit	Test Standard
ISO Data			
Electric strength	33	kV/mm	IEC 60243-1

Other properties

	Value	Unit	Test Standard
Density	1240	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Melt temperature	260	°C	-
Mold temperature	80	°C	-

Characteristics

Processing

Injection Molding

Features

Good Adhesion, Scratch Resistant, Thermal Stability

Applications

Aircraft and Aerospace, Automotive, Electrical and Electronical

Regional Availability

Europe