

KELON B H CER/30

PA6-MX

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.1	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	4900	MPa	ISO 527
Stress at break	80	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	85	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	200	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Coeff. of linear therm. expansion, parallel	85	E-6/K	ISO 11359-1/-2
Electrical properties			
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1360	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	240 - 270	°C	-
Mold temperature	80 - 100	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

Heat stabilized or stable to heat