

**COMTUF 618**

PA6-MX

LyondellBasell Industries

| <b>Processing/Physical Characteristics</b> | <b>Value</b>   | <b>Unit</b> | <b>Test Standard</b> |
|--|----------------|-------------|----------------------|
| <b>ASTM Data</b>                           |                |             |                      |
| Mold Shrinkage, MD                         | <b>0.00012</b> | mm/mm       | ASTM D 955           |

| <b>Mechanical properties</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|------------------------------|--------------|-------------|----------------------|
| <b>ASTM Data</b>             |              |             |                      |
| Tensile Strength at Break    | <b>36</b>    | MPa         | ASTM D 638           |
| Elongation at Break          | <b>23</b>    | %           | ASTM D 638           |
| Flexural Modulus             | <b>1793</b>  | MPa         | ASTM D 790           |
| Flexural Strength            | <b>59</b>    | MPa         | ASTM D 790           |
| Izod Impact notched, 1/8 in  | <b>143</b>   | J/m         | ASTM D 256           |

| <b>Other properties</b> | <b>Value</b> | <b>Unit</b>       | <b>Test Standard</b> |
|-------------------------|--------------|-------------------|----------------------|
| Density                 | <b>1180</b>  | kg/m <sup>3</sup> | ASTM D 792           |

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America

**Special Characteristics**

High impact or impact modified