

**Product Texts**

Nontoxic compound

**Mechanical properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	31	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178

**Thermal properties**

	Value	Unit	Test Standard
<b>ASTM Data</b>			
DTUL @ 66 psi	150	°C	ASTM D 648
DTUL @ 264 psi	50	°C	ASTM D 648

**Other properties**

	Value	Unit	Test Standard
Density	2500	kg/m <sup>3</sup>	ISO 1183

**Processing Recommendation Injection Molding**

	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.2	%	-
Melt temperature	230 - 260	°C	-
Mold temperature	65 - 80	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Features**

EMI Attenuation/Shielding, Low Odor

**Regional Availability**

North America