

Product Texts

Polyamide 6, 30% mineral filler, heat-aging stabilized, for injection moulding

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	6000 / 3700	MPa	ISO 527
^[C] Stress at break	70 / 50	MPa	ISO 527
^[C] Strain at break	7 / 20	%	ISO 527
Flexural modulus, 23°C	5800 / -	MPa	ISO 178
Flexural strength	110 / -	MPa	ISO 178
^[C] Charpy impact strength, +23°C	40 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5 / 10	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1380 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Natural Color