

Product Texts

Base Polymer	Polyamide 6
Filler/Additive System	30 % mineral
Special Features	low warpage
Typical Applications	various

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	4800 / -	MPa	ISO 527
^[C] Yield stress	82 / -	MPa	ISO 527
^[C] Yield strain	3.3 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	200 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6.5 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1360 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light not above 30°C