

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Izod notched impact strength	4	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Humidity absorption	1.7	%	Sim. to ISO 62
Density	1450	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	230 - 250	°C	-
Mold temperature	40 - 90	°C	-
Feed temperature	60 - 80	°C	-
Holding pressure	50 - 100	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Flame retardant