

**Product Texts**

Polyamide 6, UV-stabilized, impact modified, for injection moulding

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.5 / *	%	ISO 294-4, 2577

[C]: CAMPUS

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2500 / 1000	MPa	ISO 527
Flexural modulus, 23°C	2300 / 900	MPa	ISO 178
Flexural strength	90 / 30	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	16 / 70	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	9 / 8	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	155 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	190 / *	°C	ISO 306
<sup>[C]</sup> Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Density	1110 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

<b>Material specific properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Viscosity number	145 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Special Characteristics**

High impact or impact modified, U.V. stabilized or stable to weather