

**Product Texts**

Impact Modified

ISO 1043 PA6-I

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	1.4 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Density of melt	915	kg/m <sup>3</sup>	-
<sup>[C]</sup> Thermal conductivity of melt	0.23	W/(m K)	-
<sup>[C]</sup> Spec. heat capacity of melt	2710	J/(kg K)	-
<sup>[C]</sup> Eff. thermal diffusivity	9.28E-8	m <sup>2</sup> /s	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2500 / 750	MPa	ISO 527
<sup>[C]</sup> Yield stress	70 / 38	MPa	ISO 527
<sup>[C]</sup> Yield strain	4 / 25	%	ISO 527
<sup>[C]</sup> Nominal strain at break	>50 / >50	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	16 / 28	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	8 / 8	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	55 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	130 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	100 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	140 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	3.4 / 14	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	3.1 / 4.5	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 100Hz	80 / 3000	E-4	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	200 / 1200	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	28 / 20	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	* / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	9 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	2.5 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1110 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

High impact or impact modified

**Delivery form**

Pellets

**Regional Availability**

North America, Europe

**Additives**

Release agent

**Other text information****Injection molding**[Injection Molding Recommendations](#)[Steel recommendations for molds screws and barrels](#)[Trouble shooting guideline for injection molding](#)