

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	45 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	4400 / 1900	MPa	ISO 527
Tensile Strength	60 / 40	MPa	ISO 527
Strain at break	8 / -	%	ISO 527
Flexural modulus, 23°C	4000 / 1700	MPa	ISO 178
Charpy impact strength, +23°C	50 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	40 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	4 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	3 / -	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	180 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.5	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 1MHz	3.7 / 6.1	-	IEC 62631-2-1
Dissipation factor, 1MHz	220 / 2100	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	500 / 500	-	IEC 60112
<b>Other properties</b>			
Water absorption	6.7 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m <sup>3</sup>	ISO 1183
<b>Material specific properties</b>			
<b>ISO Data</b>			
Viscosity number	145 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Applications**

Electrical and Electronical

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe

**Features**

Thermal Stability