

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	20000	MPa	ISO 527
Stress at break	225	MPa	ISO 527
Strain at break	2	%	ISO 527
Izod notched impact strength, +23°C	18	kJ/m ²	ISO 180/1A
Izod notched impact strength	15	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	215	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	215	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	1.2	%	Sim. to ISO 62
Density	1700	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 270	°C	-
Mold temperature	60 - 100	°C	-
Feed temperature	60 - 80	°C	-
Holding pressure	50 - 100	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Natural Color

Regional Availability

Europe