

Product Texts

Product-nomenclature: ISO 16396-PA6,GF60,M1HR,S10-190N

Product Attributes

Improved flowability and demoulding

Markets

Automotive

Air intake systems, Hydraulic systems, Automotive electr. and electronics, lighting, Powertrain and Chassis, Interior

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors

Industry & Consumer goods

Housewares, Mechanical Engineering, Power transmission, Sports & Leisure, Tools & Accessories

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.5 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	20000 / 13500	MPa	ISO 527
^[C] Stress at break	230 / 150	MPa	ISO 527
^[C] Strain at break	2.5 / 3.5	%	ISO 527
^[C] Charpy impact strength, +23°C	75 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	75 / 70	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	14 / 19	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	12 / 11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	215 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 8.00 MPa	190 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	14 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E12 / 1E11	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
^[C] Electric strength	40 / 35	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 550	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	4.2 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.1 / *	%	Sim. to ISO 62
^[C] Density	1690 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Natural Color

Applications

Automotive, Electrical and Electronical, Sports Equipment

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa