

| Processing/Physical Characteristics | dry / cond | Unit | Test Standard |
|-------------------------------------|------------|------|-----------------|
| ISO Data | | | |
| Molding shrinkage, parallel | 0.2 / * | % | ISO 294-4, 2577 |
| Molding shrinkage, normal | 0.5 / * | % | ISO 294-4, 2577 |

| Mechanical properties | dry / cond | Unit | Test Standard |
|---------------------------------------|---------------|-------------------|---------------|
| ISO Data | | | |
| Tensile Modulus | 16000 / 10500 | MPa | ISO 527 |
| Stress at break | 200 / 130 | MPa | ISO 527 |
| Strain at break | 2.5 / 4.5 | % | ISO 527 |
| Charpy impact strength, +23°C | 80 / 90 | kJ/m ² | ISO 179/1eU |
| Charpy impact strength, -30°C | 75 / - | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength, +23°C | 14 / 23 | kJ/m ² | ISO 179/1eA |
| Charpy notched impact strength, -30°C | 11 / - | kJ/m ² | ISO 179/1eA |

| Thermal properties | dry / cond | Unit | Test Standard |
|--|------------|-------|-----------------|
| ISO Data | | | |
| Melting temperature, 10°C/min | 220 / * | °C | ISO 11357-1/-3 |
| Temp. of deflection under load, 1.80 MPa | 210 / * | °C | ISO 75-1/-2 |
| Burning behav. at 1.5 mm nom. thickn. | HB / * | class | IEC 60695-11-10 |
| Thickness tested | 1.5 / * | mm | - |

| Other properties | dry / cond | Unit | Test Standard |
|---------------------|------------|-------------------|----------------|
| Water absorption | 5 / * | % | Sim. to ISO 62 |
| Humidity absorption | 1.5 / * | % | Sim. to ISO 62 |
| Density | 1550 / - | kg/m ³ | ISO 1183 |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|---|-----------|------|---------------|
| Pre-drying - Temperature | 80 | °C | - |
| Pre-drying - Time | 4 | h | - |
| Processing humidity | ≤0.1 | % | - |
| Melt temperature | 260 - 280 | °C | - |
| Mold temperature | 80 | °C | - |

Characteristics

Processing

Injection Molding

Features

Thermal Stability

Delivery form

Black

Applications

Automotive

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

Europe