

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	21500	MPa	ISO 527
Tensile Strength	105	MPa	ISO 527
Strain at break	0.8	%	ISO 527
Charpy impact strength, +23°C	12	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3

Other properties	Value	Unit	Test Standard
Density	1630	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Processing humidity	≤0.1	%	-
Melt temperature	250 - 310	°C	-
Mold temperature	80 - 140	°C	-
Back pressure	2 - 8	MPa	-
Holding pressure	50 - 80	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Increased electrical conductivity, Thermally Conductive

Applications

Electrical and Electronical

Regional Availability

Europe