

SCHULAMID® 6 GF 45 H

PA6-GF45

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	2.0E-5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	202	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	12410	MPa	ASTM D 790
Flexural Strength	322	MPa	ASTM D 790
Izod Impact notched, 1/8 in	176	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	230	°C	ASTM D 648
DTUL @ 264 psi	214	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1490	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Special Characteristics

Heat stabilized or stable to heat