

**Product Texts**

LNP THERMOCOMP PF008QS compound is based on Nylon 6 resin containing 40% glass fiber. Added features of this grade include: Heat Stabilized, Reduced Moisture.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.2	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.8	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	11600	MPa	ISO 527
Stress at break	165	MPa	ISO 527
Strain at break	3.4	%	ISO 527
Flexural modulus	12000	MPa	ISO 178
Flexural strength	262	MPa	ISO 178
Izod impact strength, +23°C, 4mm	72	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	17	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	12200	MPa	ASTM D 638
Tensile Strength at Break	152	MPa	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	9580	MPa	ASTM D 790
Flexural Strength	244	MPa	ASTM D 790
Izod Impact notched, 1/8 in	170	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	1110	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	201	°C	ISO 75-1/-2
<b>ASTM Data</b>			
DTUL @ 66 psi	218	°C	ASTM D 648
DTUL @ 264 psi	199	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.5	%	Sim. to ISO 62
Density	1350	kg/m <sup>3</sup>	ISO 1183
Water Absorption, 24hr	0.31	%	ASTM D 570
Density	1350	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.25	%	-
Melt temperature	255 - 275	°C	-
Mold temperature	80 - 95	°C	-
Zone 1	250 - 260	°C	-
Zone 2	255 - 265	°C	-
Zone 3	265 - 275	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific