

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.2 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.8 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>11000 / 7400</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>195 / 115</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3 / 3.5</b>	%	ISO 527
Flexural modulus, 23°C	<b>10000 / 6200</b>	MPa	ISO 178
Flexural strength	<b>275 / 195</b>	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	<b>55 / 65</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>40 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>10 / 15</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>8 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>222 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>210 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>3.0 / *</b>	mm	-
Yellow Card available	<b>yes / *</b>	-	-

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Density	<b>1410 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Delivery form**

Black

**Applications**

General Purpose