

**Product Texts**

Polyamide 6, 35% glass fiber reinforced, for injection moulding, black

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

[C]: CAMPUS

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	10500 / 5500	MPa	ISO 527
<sup>[C]</sup> Stress at break	150 / 90	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.5 / 6	%	ISO 527
Flexural modulus, 23°C	9000 / 5000	MPa	ISO 178
Flexural strength	230 / 140	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	62 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	55 / 60	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	9 / 19	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	6 / 7	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	221 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Density	1430 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

<b>Material specific properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Viscosity number	135 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

**Characteristics****Processing**

Injection Molding

**Delivery form**

Black