

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10000	MPa	ISO 527
Stress at break	180	MPa	ISO 527
Strain at break	3.2	%	ISO 527
Flexural modulus, 23°C	9750	MPa	ISO 178
Charpy impact strength, +23°C	90	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	85	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	15	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	16	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	10 -40	kJ/m ² °C	ISO 180/1A -
Rockwell hardness	L 112	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	215	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	217	°C	ISO 306
Coeff. of linear therm. expansion, parallel	21	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	81	E-6/K	ISO 11359-1/-2
Oxygen index	27	%	ISO 4589-1/-2
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.4	-	IEC 62631-2-1
Dissipation factor, 1MHz	160	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	20	kV/mm	IEC 60243-1
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	6.2	%	Sim. to ISO 62
Humidity absorption	1.6	%	Sim. to ISO 62
Density	1420	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Regional Availability

Europe