

DOMAMID 6G35 300 NC

PA6-GF35

DOMO Engineering Plastics

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11000	MPa	ISO 527
Stress at break	185	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	8400	MPa	ISO 178
Charpy impact strength, +23°C	110	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	77	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	16	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	214	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1400	kg/m ³	ISO 1183

Material specific properties	Value	Unit	Test Standard
ISO Data			
Viscosity number	145	cm ³ /g	ISO 307, 1157, 1628

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 290	°C	-
Mold temperature	80 - 100	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Regional Availability

North America, Europe, Asia Pacific