

**RTP PA6 33 GF BLK**

PA6-GF33

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.003</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Modulus	<b>9653</b>	MPa	ASTM D 638
Tensile Strength	<b>145</b>	MPa	ASTM D 638
Flexural Modulus	<b>8274</b>	MPa	ASTM D 790
Flexural Strength	<b>221</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>107</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.59</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1380</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.2</b>	%	-

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>82.2</b>	°C	-
Pre-drying - Time	<b>2</b>	h	-
Melt temperature	<b>243 - 279</b>	°C	-
Mold temperature	<b>54.4 - 93.3</b>	°C	-
Injection pressure	<b>68.9 - 103</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Delivery form**

Black

**Regional Availability**

North America, Europe, Asia Pacific