

PlusTek PB202G33BK39F

PA6-GF33

Polyram

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10000	MPa	ISO 527
Tensile Strength	170	MPa	ISO 527
Strain at break	3.3	%	ISO 527
Izod notched impact strength, +23°C	18	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1380	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	65 - 80	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	240 - 280	°C	-
Zone 2	240 - 280	°C	-
Zone 3	240 - 280	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa