

Product Texts

30% Glass Reinforced, Flame Retardant, Halogen free

ISO 1043 PA6-GF30 FR

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	10 / *	cm ³ /10min	ISO 1133
Temperature	270 / *	°C	-
Load	5 / *	kg	-
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	12000 / 8800	MPa	ISO 527
^[C] Stress at break	140 / 110	MPa	ISO 527
^[C] Strain at break	2.5 / 3	%	ISO 527
^[C] Charpy impact strength, +23°C	63 / 67	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	10 / 16	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 1MHz	3.2 / -	-	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	200 / -	E-4	IEC 62631-2-1
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E14	Ohm	IEC 62631-3-2
^[C] Electric strength	23 / -	kV/mm	IEC 60243-1
^[C] Comparative tracking index	600 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Humidity absorption	1.3 / *	%	Sim. to ISO 62
^[C] Density	1430 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Pellets, Natural Color

Regional Availability

Asia Pacific

Additives

Release agent

Other text information

Injection molding

[Injection Molding Recommendations](#)

[Steel recommendations for molds screws and barrels](#)

[Trouble shooting guideline for injection molding](#)