

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8000	MPa	ISO 527
Stress at break	100	MPa	ISO 527
Strain at break	6	%	ISO 527
Flexural modulus, 23°C	6800	MPa	ISO 178
Flexural strength	180	MPa	ISO 178
Charpy impact strength, +23°C	120	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	17	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	17	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	185	°C	ISO 75-1/-2
Vicat softening temperature, B	200	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Density	1320	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	240 - 260	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing

Injection Molding

Certifications

RoHS compliant

Special Characteristics

High impact or impact modified

Regional Availability

North America, Europe, Asia Pacific, South and Central America