

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9900 / 6600	MPa	ISO 527
Stress at break	180 / 106	MPa	ISO 527
Strain at break	2.7 / 6.1	%	ISO 527
Flexural modulus, 23°C	8700 / 6300	MPa	ISO 178
Flexural strength	270 / 177	MPa	ISO 178
Charpy impact strength, +23°C	60 / 65	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	50 / 40	kJ/m ²	ISO 179/1eU
Izod impact strength, +23°C	50 / 60	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	10 / 10	kJ/m ²	ISO 180/1A
Puncture - maximum force, +23°C	840 / -	N	ISO 6603-2
Puncture - maximum force, -30°C	740 / -	N	ISO 6603-2
Puncture energy, +23°C	3 / -	J	ISO 6603-2
Puncture energy, -30°C	2 / -	J	ISO 6603-2
Ball indentation hardness	209 / -	MPa	ISO 2039-1
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	219 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	211 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	30 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
Other properties			
ISO Data			
Water absorption	6.4 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m ³	ISO 1183
Test specimen production			
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.12	%	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 120	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

U.V. stabilized or stable to weather