

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	10500	MPa	ISO 527
Stress at break	135	MPa	ISO 527
Strain at break	2.5	%	ISO 527
Charpy impact strength, +23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	195	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	7	%	Sim. to ISO 62
Humidity absorption	2.1	%	Sim. to ISO 62
Density	1390	kg/m ³	ISO 1183

Material specific properties	Value	Unit	Test Standard
ISO Data			
Viscosity number	150	cm ³ /g	ISO 307, 1157, 1628

Characteristics

Special Characteristics

Flame retardant

Regional Availability

Europe