

Product Texts

Base Polymer	Polyamide 6
Filler/Additive System	30 % glass fibres
Special Features	heat stabilised,easy release (demoulding),easy flow,fast solidifying,laser etchable (light etching)
Typical Applications	housings,various

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	9500 / -	MPa	ISO 527
^[C] Stress at break	150 / -	MPa	ISO 527
^[C] Strain at break	2.5 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	65 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	9 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	214 / *	°C	ISO 306
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1360 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific, Near East/Africa

Other text information**Injection molding**

Pre-Drying Conditions 80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %

Processing Injection Moulding melt temperature 270-290 °C mould temperature 80-100 °C

Storage dry, protected from light not above 30°C