AKROMID® B3 GF 30 S1 natural (1383)

PA6-GF30 Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	**0.2 / ***	%	ISO 294-4, 2577
Molding shrinkage, normal	**0.6 / ***	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	**7500 / 4200**	MPa	ISO 527
Stress at break	**125 / 70**	MPa	ISO 527
Strain at break	**6 / 13**	%	ISO 527
Flexural modulus, 23°C	**6400 / -**	MPa	ISO 178
Flexural strength	**190 / -**	MPa	ISO 178
Charpy impact strength, +23°C	**110 / 135**	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	**117 / -**	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	**35 / 40**	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	**25 / -**	kJ/m²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	**222 / ***	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	**200 / ***	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	**HB / ***	class	IEC 60695-11-10
Thickness tested	**1.6 / ***	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	**1280 / -**	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	**270**	°C	-
Mold temperature	**80**	°C	-
Injection pressure	**75**	MPa	-

Characteristics

Processing
Injection Molding

Delivery form
Natural Color

Special Characteristics
High impact or impact modified

Applications
Automotive

Regional Availability
Europe, Asia Pacific

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