

4MID 9B22130 F-G

PA6-GF30

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9500	MPa	ISO 527
Stress at break	175	MPa	ISO 527
Strain at break	3.5	%	ISO 527
Izod impact strength, +23°C	90	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	16	kJ/m ²	ISO 180/1A
Izod notched impact strength Temperature	11 -30	kJ/m ² °C	ISO 180/1A -

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220	°C	ISO 75-1/-2
Vicat softening temperature, B	215	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	HB 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	HB 3.2	class mm	IEC 60695-11-10 -

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	500	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ISO 1183

Characteristics**Certifications**

Food contact

Regional Availability

Europe