

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt volume-flow rate, MVR	<b>40</b>	cm <sup>3</sup> /10min	ISO 1133
Molding shrinkage, parallel	<b>0.4</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>1.0</b>	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>6800</b>	MPa	ISO 527
Stress at break	<b>140</b>	MPa	ISO 527
Strain at break	<b>3.5</b>	%	ISO 527
Charpy impact strength, +23°C	<b>75</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>260</b>	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	<b>235</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>250</b>	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Water absorption	<b>5.5</b>	%	Sim. to ISO 62
Humidity absorption	<b>1.5</b>	%	Sim. to ISO 62
Density	<b>1300</b>	kg/m <sup>3</sup>	ISO 1183

<b>Material specific properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Viscosity number	<b>155</b>	cm <sup>3</sup> /g	ISO 307, 1157, 1628

<b>Processing Recommendation Extrusion</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Processing humidity	<b>≤0.1</b>	%	-
Melt temperature	<b>280 - 300</b>	°C	-
Mold temperature	<b>60 - 120</b>	°C	-

**Characteristics**

**Processing**

Other Extrusion

**Special Characteristics**

High impact or impact modified, Heat stabilized or stable to heat

**Certifications**

Recycled Resin Content

**Regional Availability**

Europe