

NIRETAN B F25 M

PA6-GF25

Soredi S.p.a.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.007	mm/mm	ASTM D 955
Mechanical properties			
	dry / cond	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	145 / -	MPa	ASTM D 638
Flexural Modulus	6600 / -	MPa	ASTM D 790
Flexural Strength	200 / -	MPa	ASTM D 790
Rockwell Hardness	R 110 /	-	ASTM D 785
Izod Impact notched, 1/8 in	144 / -	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	86.5 / -	J/m	ASTM D 256
Temperature	-20	°C	-
Thermal properties			
	dry / cond	Unit	Test Standard
ISO Data			
Coeff. of linear therm. expansion, normal	50 / *	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 264 psi	190	°C	ASTM D 648
Melting Temperature	220	°C	ASTM D 3418
Electrical properties			
	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.8 / 4.2	-	IEC 62631-2-1
Dissipation factor, 1MHz	200 / 1200	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	34 / 24	kV/mm	IEC 60243-1
Other properties			
	Value	Unit	Test Standard
Water Absorption, 24hr	7	%	ASTM D 570
Density	1310	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

High impact or impact modified