

Chemlon® 225 G

PA6-GF25

Teknor Apex Co.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	148	MPa	ASTM D 638
Elongation at Yield	3	%	ASTM D 638
Elongation at Break	3	%	ASTM D 638
Flexural Modulus	6722	MPa	ASTM D 790
Flexural Strength	207	MPa	ASTM D 790
Izod Impact notched, 1/8 in	107	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.813	mm	-
DTUL @ 264 psi	196	°C	ASTM D 648
Melting Temperature	220	°C	ASTM D 3418
Limiting Oxygen Index	22	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	11	kV/mm	ASTM D 149
Volume Resistivity	1020	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1330	kg/m ³	ASTM D 792

Characteristics**Regional Availability**

North America, Europe, Asia Pacific