

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10500 / 7500	MPa	ISO 527
Stress at break	155 / 85	MPa	ISO 527
Strain at break	2.5 / 3.5	%	ISO 527
Charpy impact strength, +23°C	60 / 72	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	45 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	15 / 18	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	12 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	205 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	215 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Yellow Card available	yes / *	-	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	0.8	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (2)	1.6	mm	-

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	3.8 / 4.6	-	IEC 62631-2-1
Dissipation factor, 1MHz	170 / 1000	E-4	IEC 62631-2-1
Volume resistivity	1E11 / 1E8	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
Comparative tracking index	500 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4.3 / *	%	Sim. to ISO 62
Humidity absorption	1.6 / *	%	Sim. to ISO 62
Density	1390 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	260 - 290	°C	-
Mold temperature	80 - 90	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa