

AKROMID® B3 GF 25 FR orange (7856)

PA6-GF25

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9000 / -	MPa	ISO 527
Stress at break	115 / -	MPa	ISO 527
Strain at break	2.7 / -	%	ISO 527
Charpy impact strength, +23°C	60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	246 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	261 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	0.8	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (2)	1.6	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	3.2	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	600 / -	-	IEC 60112
Other properties			
Density	1380 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Halogen-free

Certifications

RoHS compliant

Applications

Electrical and Electronical

Regional Availability

Europe, Asia Pacific