

**Product Texts**

Polyamide 6, 20% glass fiber reinforced, for injection moulding, natural color

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.4 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.9 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>7000 / 4200</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>145 / 85</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>3.5 / 5.5</b>	%	ISO 527
Flexural modulus, 23°C	<b>6000 / 3000</b>	MPa	ISO 178
Flexural strength	<b>200 / -</b>	MPa	ISO 178
<sup>[C]</sup> Charpy impact strength, +23°C	<b>65 / 75</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>45 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>9 / 17</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>9 / -</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>221 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>195 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>210 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>210 / *</b>	°C	ISO 306
<sup>[C]</sup> Burning Behav. at 1.5 mm nom. thickn.	<b>HB / *</b>	class	IEC 60695-11-10
Yellow Card available	<b>yes / *</b>	-	-

[C]: CAMPUS

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>1E13 / -</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E14</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Comparative tracking index	<b>500 / -</b>	-	IEC 60112

[C]: CAMPUS

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<sup>[C]</sup> Density	<b>1270 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color