

SLOVAMID®6 NG1 GF 20 HLS

PA6-GF20

Plastcom, spol. s r.o.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	7600	MPa	ISO 527
Tensile Strength	150	MPa	ISO 527
Flexural modulus, 23°C	6200	MPa	ISO 178
Charpy impact strength, +23°C	53	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	214	°C	ISO 75-1/-2
Vicat softening temperature, B	202	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Other properties			
Density	1280	kg/m ³	ISO 1183
Moisture Content	0.15	%	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Chemical Resistance

Hydrolytically Stable

Regional Availability

Europe