

Promyde® B30 P2 G20 MI

PA6-GF20

Nurel S.A.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	30 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.4 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	5000 / 2900	MPa	ISO 527
Tensile Strength	110 / 70	MPa	ISO 527
Strain at break	4.5 / -	%	ISO 527
Flexural modulus, 23°C	4500 / 2800	MPa	ISO 178
Flexural strength	145 / 85	MPa	ISO 178
Charpy notched impact strength, +23°C	16 / 30	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	10 / -	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	200 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70 / *	E-6/K	ISO 11359-1/-2

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
Comparative tracking index	500 / -	-	IEC 60112
Other Standards⁵⁾			
Relative permittivity, 1MHz	3.7 / 6.8	-	IEC 60250
Dissipation factor, 1MHz	250 / 2200	E-4	IEC 60250
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 60093
Surface resistivity	* / 1E10	Ohm	IEC 60093

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	dry / cond	Unit	Test Standard
Water absorption	6.8 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1260 / -	kg/m ³	ISO 1183

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	145 / *	cm ³ /g	ISO 307, 1157, 1628

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	260 - 290	°C	-
Mold temperature	40 - 80	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat