

EPLAMID 6 GFR 20 NC Q1C001

PA6-GF20

Epsan Plastik San. Tic. A.Ş

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6800 / 4200	MPa	ISO 527
Stress at break	150 / 85	MPa	ISO 527
Strain at break	3 / 6	%	ISO 527
Flexural modulus, 23°C	6100 / 3700	MPa	ISO 178
Charpy notched impact strength, +23°C	9 / 11	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	8 / 10	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	210 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
Other properties			
Density	1270 / -	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	260	°C	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Special Characteristics

Heat stabilized or stable to heat

Applications

General Purpose

Regional Availability

Europe