

EMLON 6 GFR 20

PA6-GF20

Emas Plastik San.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	5750	MPa	ISO 527
Tensile Strength	120	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Shore D hardness	75	-	ISO 7619-1
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200	°C	ISO 75-1/-2
Vicat softening temperature, B	210	°C	ISO 306
Other properties			
Density	1280	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	250 - 300	°C	-
Mold temperature	80 - 100	°C	-

Characteristics**Processing**

Injection Molding, Other Extrusion

Regional Availability

Europe, Near East/Africa