

ECONAMID FL 6G20

PA6-GF20

DOMO Engineering Plastics

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6800	MPa	ISO 527
Stress at break	130	MPa	ISO 527
Flexural modulus, 23°C	6100	MPa	ISO 178
Charpy impact strength, +23°C	30	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5.5	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	25	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	4.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1260	kg/m ³	ISO 1183

Material specific properties	Value	Unit	Test Standard
ISO Data			
Viscosity number	135	cm ³ /g	ISO 307, 1157, 1628

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 260	°C	-
Mold temperature	80 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific