

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	15 / *	cm ³ /10min	ISO 1133
Temperature	230 / *	°C	-
Load	5 / *	kg	-
^[C] Molding shrinkage, parallel	0.6 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	6250 / -	MPa	ISO 527
^[C] Stress at break	105 / -	MPa	ISO 527
^[C] Strain at break	2.5 / -	%	ISO 527
^[C] Charpy impact strength, +23°C	30 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	24 / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	3.5 / -	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	3 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	210 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	6.9 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.6 / *	%	Sim. to ISO 62
^[C] Density	- / 1260	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific

Certifications

Recycled Resin Content