

SCANAMID 6 B32^E F15

PA6-GF15

Polykemi AB

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	120 / 70	MPa	ISO 527
Flexural modulus, 23°C	4500 / 3000	MPa	ISO 178
Charpy notched impact strength, +23°C	16 / 20	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	185 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	210 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	200 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Ignition Temperature (GWIT)	650	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-
Other properties			
Density	1200 / -	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe, Asia Pacific

Delivery form

Granules