

N6115G-NA

PA6-GF15

Pontex Polyblend Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	35	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.3	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	88.3	MPa	ASTM D 638
Flexural Modulus	4905	MPa	ASTM D 790
Flexural Strength	147	MPa	ASTM D 790
Izod Impact notched, 1/8 in	58.9	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 264 psi	200	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ASTM D 792

Characteristics**Regional Availability**

Asia Pacific