

ECONAMID FL 6G15I1H1UV1

PA6-GF15

DOMO Engineering Plastics

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5200	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	3	%	ISO 527
Izod impact strength, +23°C	40	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	6	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3
Vicat softening temperature, B	205	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1240	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	230 - 260	°C	-
Mold temperature	60 - 100	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat