

**DOMAMID R 6G15 500**

PA6-GF15

DOMO Engineering Plastics

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	5000	MPa	ISO 527
Stress at break	95	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	4000	MPa	ISO 178
Charpy impact strength, +23°C	50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	40	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	6.5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	221	°C	ISO 11357-1/-3
Vicat softening temperature, B	205	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1230	kg/m <sup>3</sup>	ISO 1183

Material specific properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	140	cm <sup>3</sup> /g	ISO 307, 1157, 1628

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 260	°C	-
Mold temperature	80 - 90	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

High impact or impact modified