

**RTP 205 A TFE 15**  
**(PA6+PTFE)-GF30**

RTP Company

| <b>Processing/Physical Characteristics</b> | <b>Value</b>   | <b>Unit</b> | <b>Test Standard</b> |
|--|----------------|-------------|----------------------|
| <b>ASTM Data</b>                           |                |             |                      |
| Mold Shrinkage, MD                         | <b>0.00175</b> | mm/mm       | ASTM D 955           |

| <b>Mechanical properties</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|------------------------------|--------------|-------------|----------------------|
| <b>ASTM Data</b>             |              |             |                      |
| Tensile Modulus              | <b>10340</b> | MPa         | ASTM D 638           |
| Tensile Strength             | <b>148</b>   | MPa         | ASTM D 638           |
| Flexural Modulus             | <b>8618</b>  | MPa         | ASTM D 790           |
| Flexural Strength            | <b>234</b>   | MPa         | ASTM D 790           |
| Izod Impact notched, 1/8 in  | <b>133</b>   | J/m         | ASTM D 256           |

| <b>Thermal properties</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|---------------------------|--------------|-------------|----------------------|
| <b>ASTM Data</b>          |              |             |                      |
| UL 94 Flame rating        | <b>HB</b>    | -           | UL 94                |
| Thickness tested          | <b>1.59</b>  | mm          | -                    |
| DTUL @ 264 psi            | <b>199</b>   | °C          | ASTM D 648           |

| <b>Other properties</b> | <b>Value</b> | <b>Unit</b>       | <b>Test Standard</b> |
|-------------------------|--------------|-------------------|----------------------|
| Density                 | <b>1480</b>  | kg/m <sup>3</sup> | ASTM D 792           |
| Moisture Content        | <b>0.2</b>   | %                 | -                    |

| <b>Processing Recommendation Injection Molding</b> | <b>Value</b>       | <b>Unit</b> | <b>Test Standard</b> |
|--|--------------------|-------------|----------------------|
| Pre-drying - Temperature                           | <b>82.2</b>        | °C          | -                    |
| Pre-drying - Time                                  | <b>2</b>           | h           | -                    |
| Melt temperature                                   | <b>243 - 279</b>   | °C          | -                    |
| Mold temperature                                   | <b>54.4 - 93.3</b> | °C          | -                    |
| Injection pressure                                 | <b>68.9 - 103</b>  | MPa         | -                    |

**Characteristics****Processing**

Injection Molding

**Additives**

Lubricants

**Regional Availability**

North America, Europe, Asia Pacific